

STANLEY
Engineered Fastening



NeoBolt[®] Lockbolt System

High-strength • Vibration resistant • Eco-friendly

POP  **Avdel**[®]

NeoBolt®

NeoBolt is a non-breakstem steel lockbolt fastening system designed for use in heavy-duty structural applications. The pin doesn't break when the fastener is installed. The two-piece fasteners, designed by STANLEY Engineered Fastening, feature unique design characteristics such as annular locking grooves for unmatched vibration resistance, fatigue performance and avoidance of loosening by unscrewing. The NeoBolt program comprises a wide range of fastener diameters and lengths. Existing, well-proven Avdel® placing tools are adapted specifically to suit the full range of NeoBolt sizes.

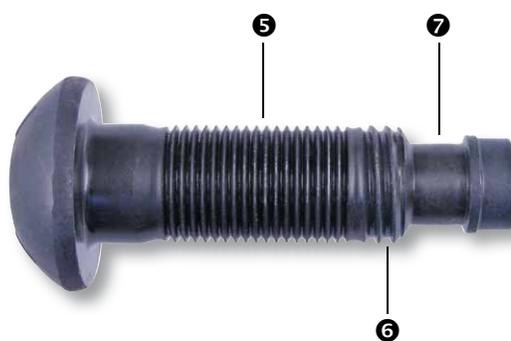


Product Details



NeoBolt pin head markings:

- 1 Manufacturer trademark AV-symbol
- 2 Strength Grade markings
- 3 Grip length code
- 4 Batch reference



Design characteristics of the pin:

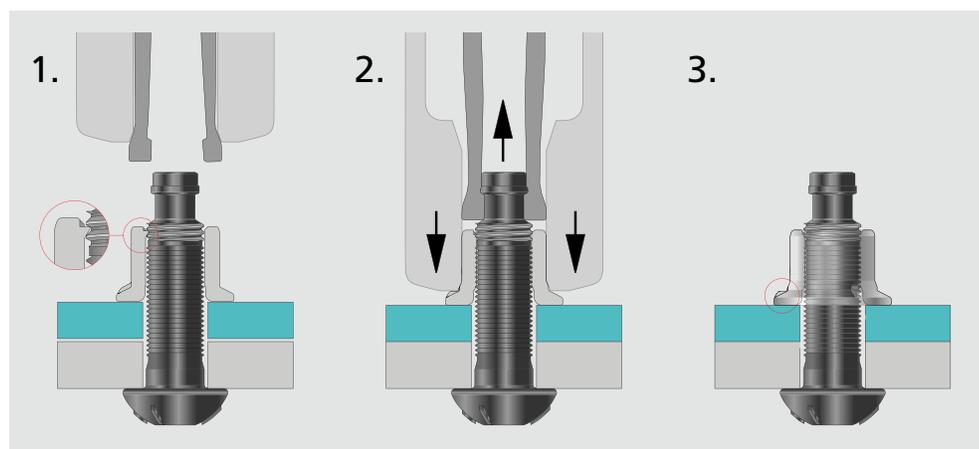
- 5 Annular, fine pitch locking grooves for optimum strength, vibration resistance and avoidance of loosening by unscrewing
- 6 Helical "fit-up" form to allow easy, rapid pre-assembly of collar on pin
- 7 Single pull-groove tail form unique to NeoBolt®



Collar design includes:

- 8 Manufacturer trademark AV-symbol
- 9 Radial bars on flange for visual verification of full swage
- 10 Single "tooth" in collar bore enables "fit-up" with the helical form on the pin

Typical placing sequence



1. The NeoBolt pin is placed through the materials to be joined and the collar screwed onto the pin thread with just a single turn. Place the tool with open collet fully over the pin tail end.
2. At tool actuation the collet closes and pulls the pin. The anvil moves onto the collar, closes any joint gaps and swages the collar wall down into the pin locking grooves.
3. Once full swage load is reached, the tool travel stops and returns to release the pin. The joint is complete.

Please visit our website www.StanleyEngineeredFastening.com for fastener placing animations.

Vibration resistant Lockbolt System

Key features and benefits

No Pin Break:

- No metal waste, eco-friendly
- Eliminate dropped stems improving working area safety
- Avoid corrosion at stem break point (vs. traditional lockbolts)
- Reduced pin size and weight for lower warehousing and shipping cost

Shockless Installation:

- Reduces operator fatigue
- Improves tool life and components' durability
- Reduces installation noise

Fast & Consistent Installation:

- Fine pitch pin groove design for superior vibration resistance vs. traditional lockbolts and nut & bolt settings
- Collar 'fit-up' feature for easy pre-assembly of the joint, avoids the need to support the pin during the placing operation, ideal for upside-down installation
- Radial bar indicators for quick visual swage inspection upon placing
- Fast, not operator reliant installation for improved productivity

Maintenance Free:

- No torque or re-torque is required

Range & Performance Data

ø nom.	Standard surface*		No. diff. lengths	Grip range (with recommended Avdel installation tools, see page 4)							
	Pin	Collar		inch	mm	lbf typ.	kN typ.	lbf typ.	kN typ.	lbf typ.	kN typ.
3/16" (4.8 mm)	Silver Magni 565	Zinc plated	9	.053 - 1.387	1.33 - 35.23	2743	12.2	1664	7.4	1057	4.7
1/4" (6.4 mm)			9	.131 - 1.387	3.33 - 35.23	4114	18.3	3013	13.4	1888	8.4
5/16" (8.0 mm)			9	.147 - 1.414	3.73 - 35.93	7846	34.9	5440	24.2	3597	16.0
3/8" (9.6 mm)			10	.057 - 1.689	1.45 - 42.90	10386	46.2	7891	35.1	4968	22.1
1/2" (12.7 mm)	Black oxide (oiled)	Zinc plated	19	.295 - 5.120	7.50 - 130.05	19378	86.2	17894	79.6	12971	57.7
5/8" (15.9 mm)			19	.193 - 5.120	4.90 - 130.05	32619	145.1	28438	126.5	20614	91.7
3/4" (19.1 mm)			19	.387 - 5.148	9.85 - 130.75	42084	187.2	42106	187.3	30529	135.8
1" (25.4 mm)			22	.543 - 6.234	13.80 - 158.35	73445	326.7	76345	339.6	55347	246.2

Pin Head Style: Round head

Material: Medium carbon Steel

Collar Style: Flanged

Material: Low carbon Steel

* Other surface finishes are available upon request.

Assembly applications

- Railway
 - Railcar
 - Rolling Stock
 - Track / Infrastructure



- Truck & Trailer
- Commercial Vehicles
- Solar & Wind Energy
- Bridge Building
- Mining Equipment
- Screening Equipment
- Fencing & Security Screens
- Construction
- Overland Infrastructure
- Power & Utility Services



NeoBolt®

Installation Tools

NeoBolt lockbolts can be placed with a range of installation tools depending on the fastener diameter. Please note that all tools require fastener specific nose assemblies.

Genesis® nG3 LB



73200



7287



734 AV
(Enerpac® PRO series)



AV15



AV30



AV50



Installation Tools - Model and Part Number of Base Tool

	nG3 LB	73200	7287	AV15*	AV30*	AV50*
	71256-02000	73200-02000	07287-00200	73432-02000	73434-02000	73435-02000

NeoBolt Size	Nose Equipment - Part Number for above Model					
3/16" (4.8 mm)	71213-05500					
1/4" (6.4 mm)	71213-06800					
5/16" (8.0 mm)		73200-05000				
3/8" (9.6 mm)			73200-05100			
1/2" (12.7 mm)				73432-03300		
5/8" (15.9 mm)					73434-03200	
3/4" (19.1 mm)					73434-03300	
1" (25.4 mm)						73435-03200

*All AV Series tools require Enerpac Power Unit for operation. Details can be found in the 734 AV Series brochure.

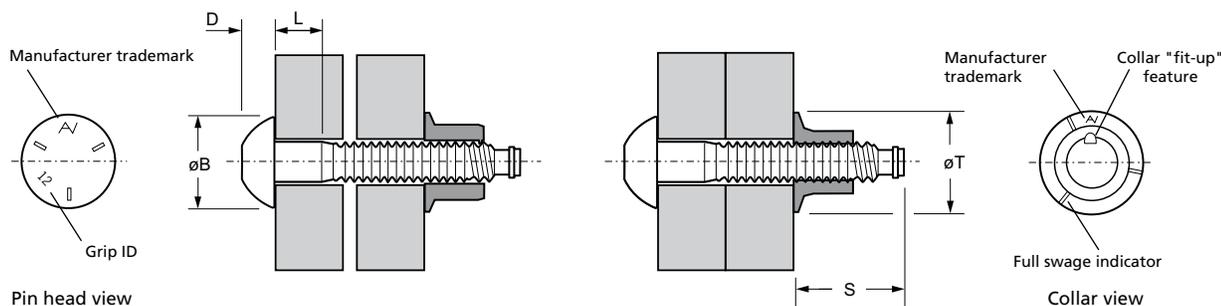


NeoBolt® 12851 Series Lockbolt Fastener



English	Français	Deutsch	Italiano	Español
Round head	Tête ronde	Rundkopf	Testa tonda	Cabeza alomada
Pin: Medium carbon steel ≤ 3/8" = Silver Magni 565 ¹⁾ ≥ 1/2" = Black oxide (oiled) ¹⁾	Tige: Acier ≤ 3/8" = Silver Magni 565 ¹⁾ ≥ 1/2" = Oxyde noire (huilé) ¹⁾	Bolzen: Stahl ≤ 3/8" = Silver Magni 565 ¹⁾ ≥ 1/2" = Schwarz/brüniert (geölt) ¹⁾	Bullone: Acciaio ≤ 3/8" = Silver Magni 565 ¹⁾ ≥ 1/2" = Ossido nero (oliato) ¹⁾	Vástago: Acero ≤ 3/8" = Silver Magni 565 ¹⁾ ≥ 1/2" = Pavonado (lubricado) ¹⁾
Collar: Low carbon steel Zinc plated ¹⁾	Bague: Acier Zingué ¹⁾	Schließring: Stahl Verzinkt ¹⁾	Collare: Acciaio Zincato ¹⁾	Collar: Acero Zincado ¹⁾

1) other surface finishes available upon request / d'autres finitions de surface disponibles sur demande / andere Oberflächen auf Anfrage / altre finiture superficiali sono disponibili su richiesta / disponibles otros acabados superficiales bajo pedido



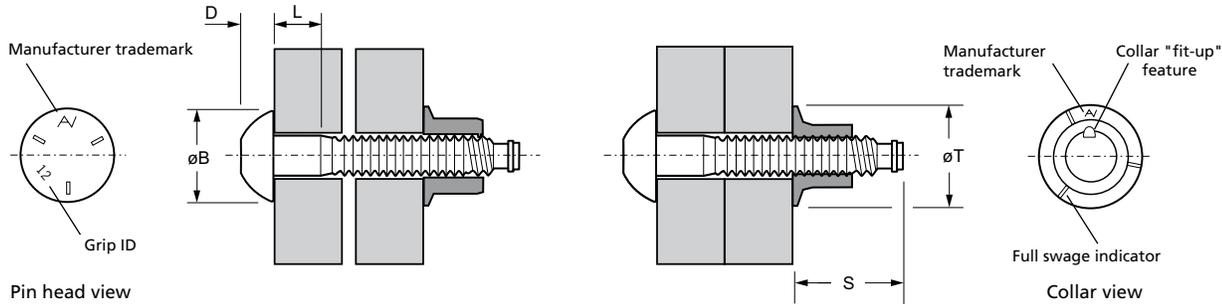
ø nom.	e		L		øB nom.	D nom.	S at grip e max.	øT nom.	Part No.			
	ID	e min. ²⁾	e max. ²⁾	min.					max.	Pin	Collar	
3/16" (4.8mm)	4	.053 (1.33)	.387 (9.83)	.196 (5.00)	.219 (5.56)	.097 (2.46)	.340 (8.64)	.119 (3.01)	e min. = .789 (20.04) e max. = .454 (11.54)	.378 (9.60)	12851-60604	12801-30600
	6	.177 (4.50)	.511 (13.00)			.222 (5.64)					12851-60606	
	8	.302 (7.68)	.637 (16.18)			.347 (8.81)					12851-60608	
	10	.427 (10.85)	.761 (19.35)			.472 (11.99)					12851-60610	
	12	.552 (14.03)	.887 (22.53)			.597 (15.16)					12851-60612	
	14	.677 (17.20)	1.011 (25.70)			.722 (18.34)					12851-60614	
	16	.802 (20.38)	1.137 (28.88)			.847 (21.51)					12851-60616	
	18	.927 (23.55)	1.261 (32.05)			.972 (24.69)					12851-60618	
20	1.052 (26.73)	1.387 (35.23)	1.097 (27.86)	12851-60620								

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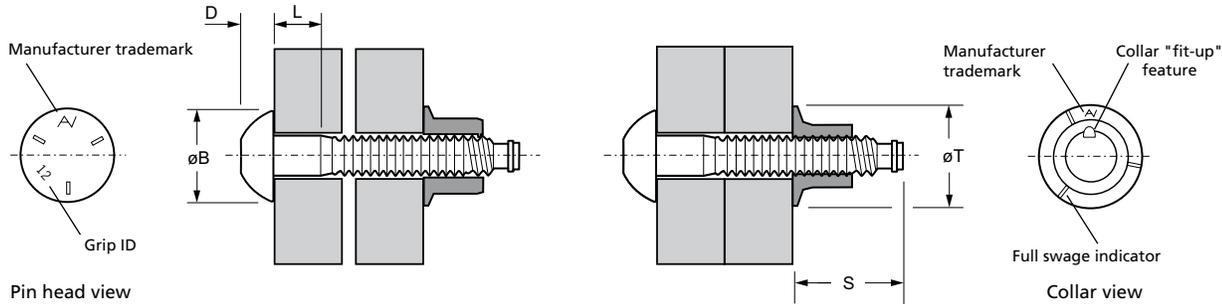


ø nom.	e		L		øB nom.	D nom.	S at grip e max.	øT nom.	Part No.			
	ID	e min. ²⁾	e max. ²⁾	min.					max.	Pin	Collar	
1/4" (6.4mm)	4	.131 (3.33)	.387 (9.83)	.260 (6.60)	.281 (7.13)	.078 (1.98)	.451 (11.47)	.158 (4.01)	e min. = .874 (22.21) e max. = .619 (15.71)	.504 (12.80)	12851-60804	12801-30800
	6	.256 (6.50)	.512 (13.00)			.203 (5.16)					12851-60806	
	8	.381 (9.68)	.637 (16.18)			.328 (8.33)					12851-60808	
	10	.506 (12.85)	.762 (19.35)			.453 (11.51)					12851-60810	
	12	.631 (16.03)	.887 (22.53)			.578 (14.68)					12851-60812	
	14	.756 (19.20)	1.012 (25.70)			.703 (17.86)					12851-60814	
	16	.881 (22.38)	1.137 (28.88)			.828 (21.03)					12851-60816	
	18	1.006 (25.55)	1.262 (32.05)			.953 (24.21)					12851-60818	
	20	1.131 (28.73)	1.387 (35.23)			1.078 (27.38)					12851-60820	
5/16" (8.0mm)	4	.147 (3.73)	.414 (10.53)	.323 (8.20)	.359 (9.12)	.066 (1.68)	.565 (14.34)	.197 (5.02)	e min. = .1015 (25.77) e max. = .747 (18.97)	.630 (15.99)	12851-61004	12801-31000
	6	.271 (6.90)	.539 (13.70)			.191 (4.85)					12851-61006	
	8	.396 (10.08)	.664 (16.88)			.316 (8.03)					12851-61008	
	10	.521 (13.25)	.789 (20.05)			.441 (11.20)					12851-61010	
	12	.646 (16.43)	.914 (23.23)			.566 (14.38)					12851-61012	
	14	.771 (19.60)	1.039 (26.40)			.691 (17.55)					12851-61014	
	16	.896 (22.78)	1.164 (29.58)			.816 (20.73)					12851-61016	
	18	1.021 (25.95)	1.289 (32.75)			.941 (23.90)					12851-61018	
	20	1.146 (29.13)	1.414 (35.93)			1.066 (27.08)					12851-61020	

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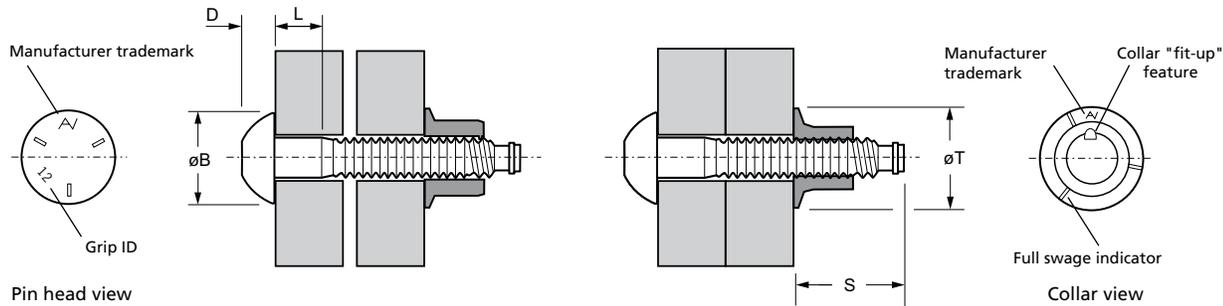
ø nom.	e		L		øB nom.	D nom.	S at grip e max.	øT nom.	Part No.			
	ID	e min. ²⁾	e max. ²⁾	min.					max.	Pin	Collar	
3/8" (9.6mm)	4	.057 (1.45)	.439 (11.15)	.386 (9.80)	.422 (10.71)	.677 (17.21)	.237 (6.02)	.756 (19.19)	e min. = 1.258 (31.95) e max. = .876 (22.25)	12851-61204	12801-31200	
	6	.182 (4.63)	.564 (14.33)							.186 (4.72)		12851-61206
	8	.307 (7.80)	.689 (17.50)							.311 (7.90)		12851-61208
	10	.432 (10.98)	.814 (20.68)							.436 (11.07)		12851-61210
	12	.557 (14.15)	.939 (23.85)							.561 (14.25)		12851-61212
	14	.682 (17.33)	1.064 (27.03)							.686 (17.42)		12851-61214
	16	.807 (20.50)	1.189 (30.20)							.811 (20.60)		12851-61216
	18	.932 (23.68)	1.314 (33.38)							.936 (23.77)		12851-61218
	20	1.057 (26.85)	1.439 (36.55)							1.061 (26.95)		12851-61220
	24	1.307 (33.20)	1.689 (42.90)							1.311 (33.30)		12851-61224
1/2" (12.7mm)	4	.295 (7.50)	.620 (15.75)	.516 (13.10)	9/16" (14.28)	.903 (22.94)	.315 (8.00)	1.030 (26.15)	e min. = 1.835 (46.61) e max. = 1.510 (38.36)	12851-11604	12801-31600	
	8	.545 (13.85)	.870 (22.10)							.431 (10.95)		12851-11608
	12	.795 (20.20)	1.120 (28.45)							.681 (17.30)		12851-11612
	16	1.045 (26.55)	1.370 (34.80)							.931 (23.65)		12851-11616
	20	1.295 (32.90)	1.620 (41.15)							1.181 (30.00)		12851-11620
	24	1.545 (39.25)	1.870 (47.50)							1.431 (36.35)		12851-11624
	28	1.795 (45.60)	2.120 (53.85)							1.681 (42.70)		12851-11628
	32	2.045 (51.95)	2.370 (60.20)							1.931 (49.05)		12851-11632
	36	2.295 (58.30)	2.620 (66.55)							2.181 (55.40)		12851-11636
	40	2.545 (64.65)	2.870 (72.90)							2.431 (61.75)		12851-11640

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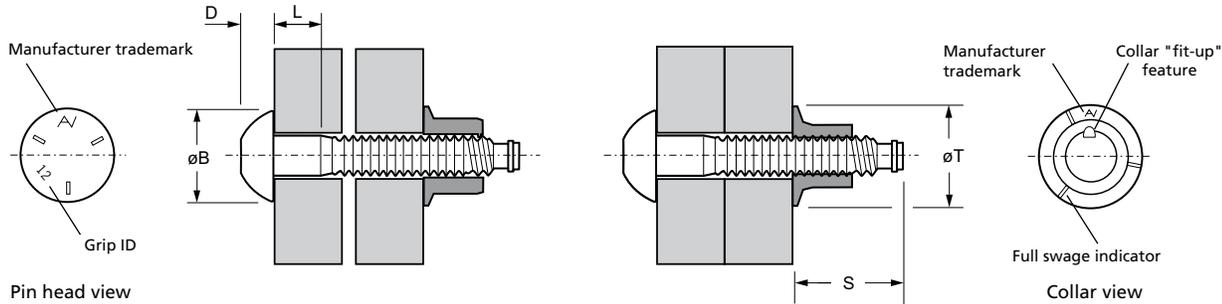
ø nom.	e		L		øB nom.	D nom.	S at grip e max.	øT nom.	Part No.			
	ID	e min. ²⁾	e max. ²⁾	min.					max.	Pin	Collar	
1/2" (12.7mm)	44	2.795 (71.00)	3.120 (79.25)	.516 (13.10)	9/16" (14.28)	2.681 (68.10)	.903 (22.94)	.315 (8.00)	e min. = 1.835 (46.61) e max. = 1.510 (38.36)	1.030 (26.15)	12851-11644	12801-31600
	48	3.045 (77.35)	3.370 (85.60)			2.931 (74.45)					12851-11648	
	52	3.295 (83.70)	3.620 (91.95)			3.181 (80.80)					12851-11652	
	56	3.545 (90.05)	3.870 (98.30)			3.431 (87.15)					12851-11656	
	60	3.795 (96.40)	4.120 (104.65)			3.681 (93.50)					12851-11660	
	64	4.045 (102.75)	4.370 (111.00)			3.931 (99.85)					12851-11664	
	68	4.295 (109.10)	4.620 (117.35)			4.181 (106.20)					12851-11668	
	72	4.545 (115.45)	4.870 (123.70)			4.431 (112.55)					12851-11672	
	76	4.795 (121.80)	5.120 (130.05)			4.681 (118.90)					12851-11676	
5/8" (16.0mm)	4	.193 (4.90)	.620 (15.75)	.642 (16.30)	11/16" (17.46)	.181 (4.60)	1.142 (29.00)	.394 (10.00)	e min. = 2.004 (50.90) e max. = 1.577 (40.05)	1.250 (31.74)	12851-12004	12801-32000
	8	.443 (11.25)	.870 (22.10)			.431 (10.95)					12851-12008	
	12	.693 (17.60)	1.120 (28.45)			.681 (17.30)					12851-12012	
	16	.943 (23.95)	1.370 (34.80)			.931 (23.65)					12851-12016	
	20	1.193 (30.30)	1.620 (41.15)			1.181 (30.00)					12851-12020	
	24	1.443 (36.65)	1.870 (47.50)			1.431 (36.35)					12851-12024	
	28	1.693 (43.00)	2.120 (53.85)			1.681 (42.70)					12851-12028	
	32	1.943 (49.35)	2.370 (60.20)			1.931 (49.05)					12851-12032	
	36	2.193 (55.70)	2.620 (66.55)			2.181 (55.40)					12851-12036	
	40	2.443 (62.05)	2.870 (72.90)			2.431 (61.75)					12851-12040	
	44	2.693 (68.40)	3.120 (79.25)			2.681 (68.10)					12851-12044	

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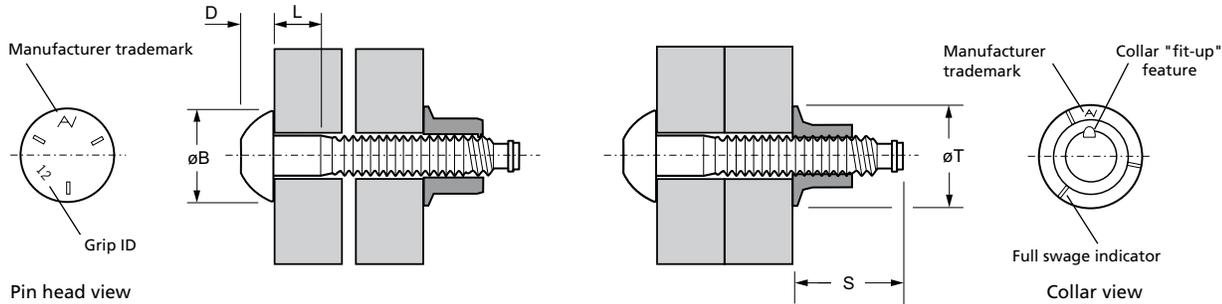


ø nom.	e		L		øB nom.	D nom.	S at grip e max.	øT nom.	Part No.			
	ID	e min. ²⁾	e max. ²⁾	min.					max.	Pin	Collar	
5/8" (16.0mm)	48	2.943 (74.75)	3.370 (85.60)	.642 (16.30)	11/16" (17.46)	1.142 (29.00)	.394 (10.00)	1.250 (31.74)	e min. = 2.004 (50.90) e max. = 1.577 (40.05)	12851-12048	12801-32000	
	52	3.193 (81.10)	3.620 (91.95)							2.931 (74.45)		12851-12052
	56	3.443 (87.45)	3.870 (98.30)							3.181 (80.80)		12851-12056
	60	3.693 (93.80)	4.120 (104.65)							3.431 (87.15)		12851-12060
	64	3.943 (100.15)	4.370 (111.00)							3.681 (93.50)		12851-12064
	68	4.193 (106.50)	4.620 (117.35)							3.931 (99.85)		12851-12068
	72	4.443 (112.85)	4.870 (123.70)							4.181 (106.20)		12851-12072
	76	4.693 (119.20)	5.120 (130.05)							4.431 (112.55)		12851-12076
3/4" (19.1mm)	4	.387 (9.85)	.648 (16.45)	.772 (19.60)	13/16" (20.63)	1.399 (35.52)	.513 (13.02)	1.500 (38.09)	e min. = 2.180 (55.37) e max. = 1.920 (48.77)	12851-12404	12801-32400	
	8	.637 (16.20)	.898 (22.80)							.181 (4.60)		12851-12408
	12	.887 (22.55)	1.148 (29.15)							.431 (10.95)		12851-12412
	16	1.137 (28.90)	1.398 (35.50)							.681 (17.30)		12851-12416
	20	1.387 (35.25)	1.648 (41.85)							.931 (23.65)		12851-12420
	24	1.637 (41.60)	1.898 (48.20)							1.181 (30.00)		12851-12424
	28	1.887 (47.95)	2.148 (54.55)							1.431 (36.35)		12851-12428
	32	2.137 (54.30)	2.398 (60.90)							1.681 (42.70)		12851-12432
	36	2.387 (60.65)	2.648 (67.25)							1.931 (49.05)		12851-12436
	40	2.637 (67.00)	2.898 (73.60)							2.181 (55.40)		12851-12440
	44	2.887 (73.35)	3.148 (79.95)							2.431 (61.75)		12851-12444
	48	3.137 (79.70)	3.398 (86.30)							2.681 (68.10)		12851-12448

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NeoBolt® 12851 Series Lockbolt Fastener

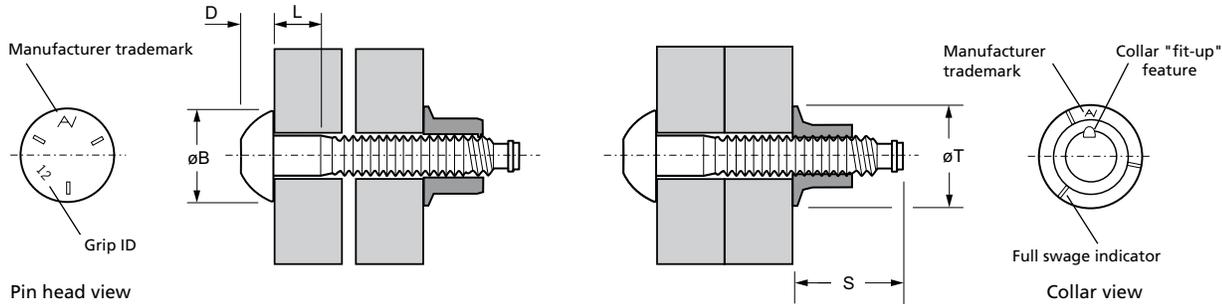


ø	e		L		øB	D	S at grip e	øT	Part No.			
	ID	e min. ²⁾	e max. ²⁾	min.					max.	nom.	nom.	Pin
3/4" (19.1mm)	52	3.387 (86.05)	3.648 (92.65)	.772 (19.60)	13/16" (20.63)	3.181 (80.80)	1.399 (35.52)	.513 (13.02)	e min. = 2.180 (55.37) e max. = 1.920 (48.77)	1.500 (38.09)	12851-12452	12801-32400
	56	3.637 (92.40)	3.898 (99.00)			3.431 (87.15)					12851-12456	
	60	3.887 (98.75)	4.148 (105.35)			3.681 (93.50)					12851-12460	
	64	4.137 (105.10)	4.398 (111.70)			3.931 (99.85)					12851-12464	
	68	4.387 (111.45)	4.648 (118.05)			4.181 (106.20)					12851-12468	
	72	4.637 (117.80)	4.898 (124.40)			4.431 (112.55)					12851-12472	
	76	4.887 (124.15)	5.148 (130.75)			4.681 (118.90)					12851-12476	
1" (25.4mm)	8	.543 (13.80)	.984 (25.00)	1.024 (26.00)	1-1/8" (28.57)	.431 (10.95)	1.841 (46.75)	.615 (15.63)	e min. = 2.914 (74.01) e max. = 2.473 (62.81)	1.875 (47.61)	12851-13208	12801-33200
	12	.793 (20.15)	1.234 (31.35)			.681 (17.30)					12851-13212	
	16	1.043 (26.50)	1.484 (37.70)			.931 (23.65)					12851-13216	
	20	1.293 (32.85)	1.734 (44.05)			1.181 (30.00)					12851-13220	
	24	1.543 (39.20)	1.984 (50.40)			1.431 (36.35)					12851-13224	
	28	1.793 (45.55)	2.234 (56.75)			1.681 (42.70)					12851-13228	
	32	2.043 (51.90)	2.484 (63.10)			1.931 (49.05)					12851-13232	
	36	2.293 (58.25)	2.734 (69.45)			2.181 (55.40)					12851-13236	
	40	2.543 (64.60)	2.984 (75.80)			2.431 (61.75)					12851-13240	
	44	2.793 (70.95)	3.234 (82.15)			2.681 (68.10)					12851-13244	
	48	3.043 (77.30)	3.484 (88.50)			2.931 (74.45)					12851-13248	
	52	3.293 (83.65)	3.734 (94.85)			3.181 (80.80)					12851-13252	
	56	3.543 (90.00)	3.984 (101.20)			3.431 (87.15)					12851-13256	

dimensions in inch and (mm) / en pouces et (millimètre) / alle Maße in Zoll und (mm) / in pollici e (millimetri) / en pulgadas y (milímetros)
 2) Grip range with recommended Avdel installation tools / Plage de serrage avec les outils d'installation Avdel recommandées / Klemmbereich mit empfohlenen Avdel Verarbeitungsgeräten / Gamma grip con i raccomandati strumenti di installazione Avdel / Rango de espesores con las herramientas de colocación recomendadas Avdel



NeoBolt® 12851 Series Lockbolt Fastener



ø nom.	e		L		øB nom.	D nom.	S at grip e max.	øT nom.	Part No.	
	ID	e min. ²⁾	e max. ²⁾	min.					max.	Pin
1" (25.4mm)	60	3.793 (96.35)	4.234 (107.55)	1.024 (26.00)	1-1/8" (28.57)	3.681 (93.50)	.615 (15.63)	1.875 (47.61)	12801-33200	12851-13260
	64	4.043 (102.70)	4.484 (113.90)			3.931 (99.85)				12851-13264
	68	4.293 (109.05)	4.734 (120.25)			4.181 (106.20)				12851-13268
	72	4.543 (115.40)	4.984 (126.60)			4.431 (112.55)				12851-13272
	76	4.793 (121.75)	5.234 (132.95)			4.681 (118.90)				12851-13276
	80	5.043 (128.10)	5.484 (139.30)			4.931 (125.25)				12851-13280
	84	5.293 (134.45)	5.734 (145.65)			5.181 (131.60)				12851-13284
	88	5.543 (140.80)	5.984 (152.00)			5.431 (137.95)				12851-13288
	92	5.793 (147.15)	6.234 (158.35)			5.681 (144.30)				12851-13292

dimensions in inch and (mm) / en pouces et (millimètre) / alle Maße in Zoll und (mm) / in pollici e (millimetri) / en pulgadas y (milímetros)
 2) Grip range with recommended Avdel installation tools / Plage de serrage avec les outils d'installation Avdel recommandées / Klemmbereich mit empfohlenen Avdel Verarbeitungsgeräten / Gamma grip con i raccomandati strumenti di installazione Avdel / Rango de espesores con las herramientas de colocación recomendadas Avdel

ø nom.	← →		↕		↑ ↓	
	lbf ³⁾	kN ³⁾	lbf ³⁾	kN ³⁾	lbf ³⁾	kN ³⁾
3/16" (4.8mm)	2743	12.2	1664	7.4	1057	4.7
1/4" (6.4mm)	4114	18.3	3013	13.4	1888	8.4
5/16" (8.0mm)	7846	34.9	5440	24.2	3597	16.0
3/8" (9.6mm)	10386	46.2	7891	35.1	4968	22.1
1/2" (12.7mm)	19378	86.2	17894	79.6	12971	57.7
5/8" (16.0mm)	32619	145.1	28438	126.5	20614	91.7
3/4" (19.1mm)	42084	187.2	42106	187.3	30529	135.8
1" (25.4mm)	73445	326.7	76345	339.6	55347	246.2

3) Typical strength values, note that actual joint strength will depend upon joint material type, thickness, etc. and so application testing is always recommended.

Les valeurs typiques de résistance; notez que la résistance actuel de l'assemblage dépend du type de matériau utilisé, épaisseur etc... c'est ainsi qu'il est toujours recommandé de faire des test d'assemblage.

Typische Festigkeitswerte; bitte beachten Sie, dass die tatsächliche Festigkeit von Bauteilmaterial, Materialstärke etc. abhängt - ein Applikationstest ist immer empfohlen.

Valori di resistenza tipici, si noti che la forza congiunta effettiva dipenderà dal tipo di materiale, spessore, ecc e quindi un test delle applicazioni è sempre consigliato.

Valores de resistencia típicos, tenga en cuenta que la fuerza conjunta real dependerá del tipo de material de unión, espesor, etc., y así las pruebas de aplicaciones siempre se recomienda.