

SERIES JH522

BLACKGOLD™ 137° HEAVY DUTY



**TRI-FLAT
SHANK**



- Aggressive web taper prevents breakage for more holes per drill bit
- Split point tip penetrates surface on contact and prevents drill bit "walking"
- Shorter, stronger cutting lip for easier drilling and longer life
- Heavy taper with narrow tip for quick starts without sacrificing the structure
- Engineered for less torque and lightens operator load
- Industrial-Grade NAS High Speed Steel (HSS)

MATERIAL APPLICATION

- Steel (low & medium carbon)
- Steel Alloy
- Stainless Steel
- Strength Alloys



FRACTIONAL SIZES

FRACTIONAL SIZES	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	PART NUMBER	SHIP QUANTITY
1/16	.0625	3/4"	1-7/8"	95006000	12
5/64	.0781	7/8"	2"	95006001	12
3/32	.0938	1"	2-1/4"	95006002	12
7/64	.1094	1-1/4"	2-5/8"	95006003	12
1/8	.1250	1-1/4"	2-3/4"	95006004	12
9/64	.1406	1-3/8"	2-7/8"	95006005	12
5/32	.1562	1-5/8"	3-1/8"	95006006	12
11/64	.1719	1-5/8"	3-1/4"	95006007	12
3/16	.1875	1-3/4"	3-1/2"	95006008	12
13/64	.2031	1-7/8"	3-5/8"	95006009	12
7/32	.2188	2"	3-3/4"	95006010	12
15/64	.2344	2"	3-7/8"	95006011	12
1/4	.2500	2-1/8"	4"	95006012	12
17/64	.2656	2-1/4"	4-1/8"	95006013	12
9/32	.2812	2-1/4"	4-1/4"	95006014	12
19/64	.2969	2-3/8"	4-3/8"	95006015	12
5/16	.3125	2-1/2"	4-1/2"	95006016	6
21/64	.3281	2-1/2"	4-5/8"	95006017	6
11/32	.3438	2-5/8"	4-3/4"	95006018	6
23/64	.3594	2-3/4"	4-7/8"	95006019	6
3/8	.3750	2-3/4"	5"	95006020	6
25/64	.3906	2-7/8"	5-1/8"	95006021	6
13/32	.4062	3"	5-1/4"	95006022	6
27/64	.4219	3"	5-3/8"	95006023	6
7/16	.4375	3-1/8"	5-1/2"	95006024	6
29/64	.4531	3-1/4"	5-5/8"	95006025	6
15/32	.4688	3-1/4"	5-3/4"	95006026	6
31/64	.4844	3-3/8"	5-7/8"	95006027	6
1/2	.5000	3-1/2"	6"	95006028	6

Drill bits from 7/64" to 1/2" are Split Point
Tri-flat shank on drill bits 3/16" thru 1/2"

